



Calamba Water District

Lakeview Subdivision, Halang, Calamba, Laguna
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Project : Supply of Labor and Materials for the Preventive Maintenance of Maxell Threading Machine 1.5 HP

Subject : SCOPE OF WORKS AND SPECIFICATIONS

Date : November 15, 2019

General – the works includes supply of labor and materials for the preventive maintenance of Maxell Threading Machine

Scope of Works

1. Mechanical check-up, analysis and testing of the unit
2. Clean the speed chuck jaws with a wire brush.
3. Inspect the jaw inserts for excessive wear and replaced if needed.
4. Inspect the power cord and plug if damage and replaced if needed.
5. Inspect the Threading Machine for any broken, missing, misaligned or binding parts as well as any other conditions which may affect the safe and normal operation of the machine.
6. Lubricate the Threading Machine if necessary.
7. Clean any oil, grease or dirt from all handles and controls.
8. Inspect the cutting edges of tools and dies. If defective replaced the said tools and dies.
9. Clean metal shavings and other debris from the chip tray of the Threading Machines. Check the level and quality of the thread cutting oil. Replace or add oil if necessary.
10. Testing
11. Unforeseen defects during preventive maintenance was included in the total cost.